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Principles of Widebelt Sanding & Data Reference Manual[®]

OF WIDEBELT SANDERS ARE IMPROPERLY SET UP AND USED. IT'S TIME TO SAVE MONEY!

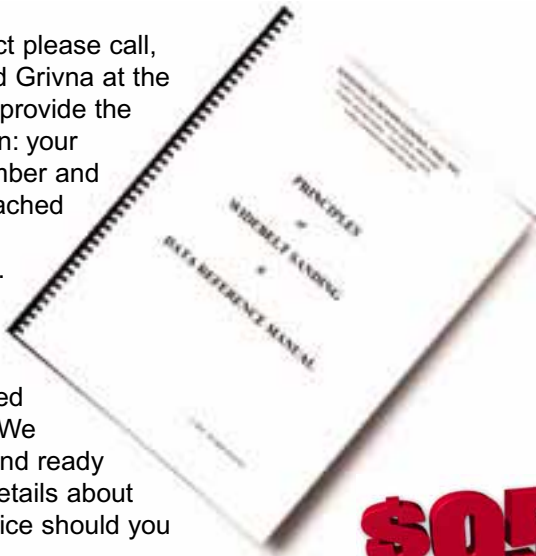
Howard Grivna, President of Sanding Systems Solutions, has over 47 years of experience and is recognized as one of the foremost authorities in the wide belt sanding and abrasives industries. He not only understands the technology but how an organization needs to apply it from top to bottom. Howard has also gained an in-depth, knowledge of abrasives, the importance of their correct interfacing with the sander and the complete sanding process. With this one-of-a-kind manual he has combined his hands-on approach with the technical data to help you improve your widebelt sanding operation and have a positive impact on your overall production expenses.



His credentials include:

- More than 47 years in the widebelt sanding and abrasives industries.
- Analyzing the sanding process of over 800 machines at over 350 companies and discovering numerous areas for improvement.
- Author of Modern Woodworking magazine bi-monthly articles "Sanding Sense".
- Ten U.S. Patents on sanding innovations

To order this product please call, fax or email Howard Grivna at the SSC office. Please provide the following information: your name, a phone number and time you can be reached and the product or products of interest. Products and services can be purchased using the credit cards listed below or by check. We are always happy and ready to provide further details about this product or service should you have any questions.



This Money Saving Manual Covers

Basic Principles:

- Sanding head variations
- Fixed or yielding orifice
- Contact drum applications
- Bottom machines
- Guidelines on durometer drums
- Abrasive grit choices

Set-up Guidelines:

- Depth of scratch
- Maximum removal capabilities of different belts
- Abrasive grit comparison
- Belt thickness variations and wear
- Selecting grit sequences
- Determining current removal
- Running test boards
- Chalking and measuring

Problem Description & Remedies:

- Color variations
- Fuzzy or blotchy finish
- Dust extraction
- Chatter
- Splice marks
- Streaks
- Spots
- Unsanded areas
- Dubbing
- Hesitation marks
- Grain relieving
- Minimum part lengths
- Narrow parts
- Width utilization
- Thickness adjustment
- Conveyor belts and belt dressing
- Static control
- Belt life inhibitors
- Abrasive belt cleaning
- Troubleshooting belt problems
- Abrasive usage log

Improve product quality, increase finish consistency, and reduce your operating costs.

There's no better way to improve your widebelt sanding operation.

Why not Call Howard Grivna at Sanding Systems Consulting and use his "sanding sense" to make you dollars.

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